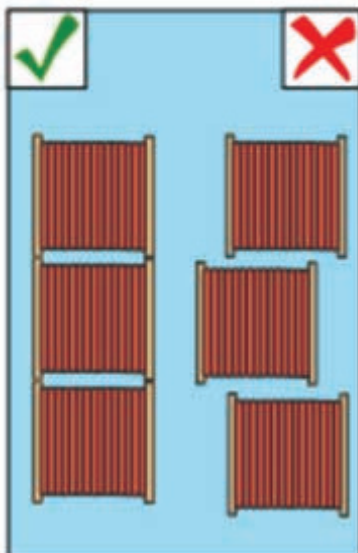
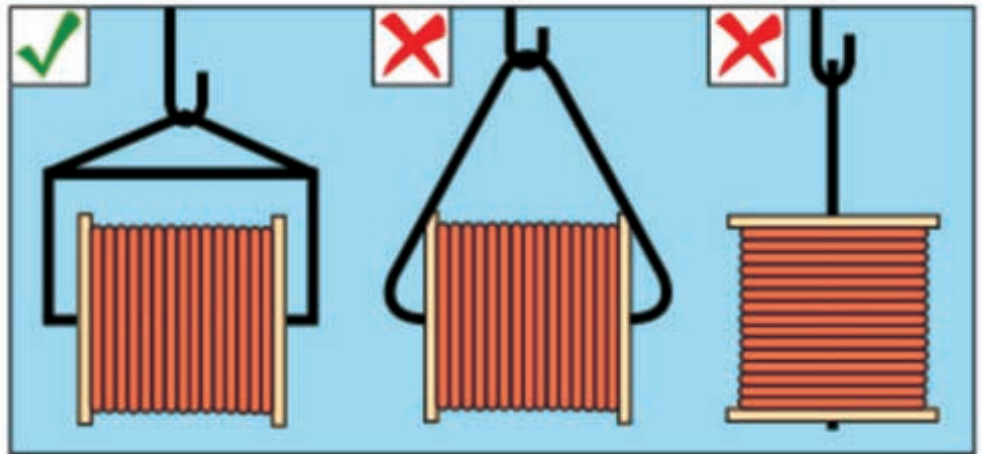
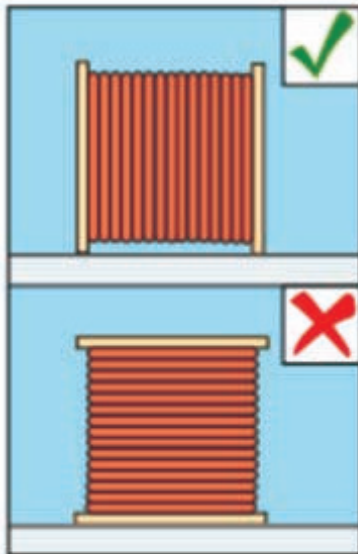


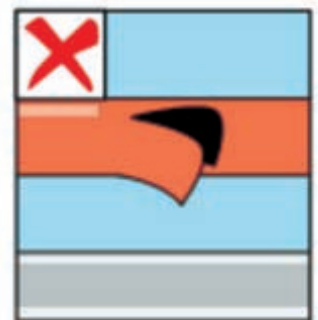
TRANSPORT, HANDLING AND STORAGE PROCEDURES FOR CABLE PRODUCTS



DRUMS HANDLING PROCEDURE



Do not use the fork lift tynes to push cable drums sideways on a truck tray or the ground as damage to the flanges can result in the drum being unacceptable to customers.



Do not attempt to lift drums of cable without inserting the fork lift tynes fully under both flanges as the tynes can damage the cable, making it unserviceable. Do not attempt to lift drums by the flange or to lift drums into the upright (correct) position by lifting the top flanges as it may break the flange from the drum barrel. The drum will then be undeliverable. Use a length of steel pipe through the centre of the drum to provide leverage and control.

This cable has been rendered unserviceable through fork lift tyne damage and may necessitate the scrapping of the whole drum.

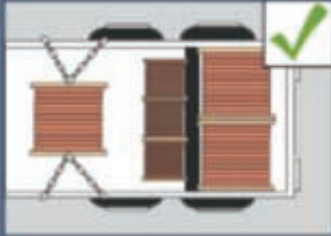
When rewinding cables, drums shall be of suitable construction and in good condition. All drums shall be held firmly in appropriate pay-off stands to prevent vibration and ensure smooth, even rotation to minimise inner end cable grow-out and tangling. Cables shall be wound evenly and uniformly, then secured.



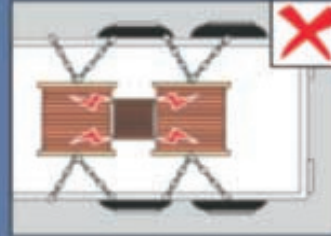
Lower drums gently onto the ground or transport.



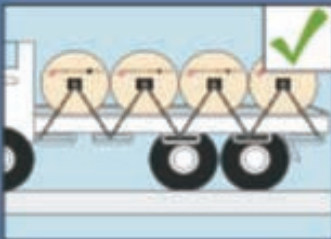
Avoid impact force loadings. Never drop drums.



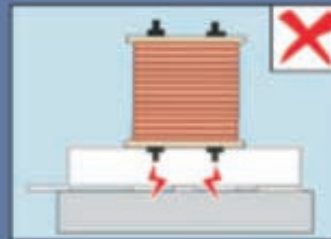
Always protect cable from rubbing or damage. Adjust load or use separators.



Never let drum flanges contact cable on adjacent drums.



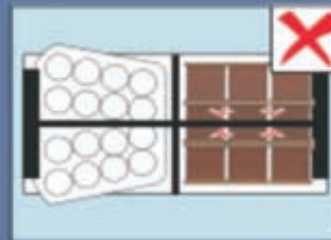
Heavy drums should be chained appropriately for transit, with protection from the chain rubbers for the spindle hole in the centre of the drum. Under no circumstances are drums to be transported on their side.



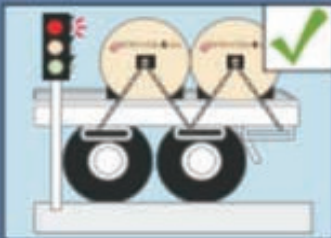
Never lay drums on their side, even on top of pallets, as protruding bolts damage spools and cable.



Always protect product, especially spools, against rope damage during tying down of load.



Never use rope directly over shrinkwrapped cable.



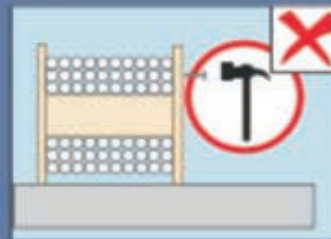
Ensure drums are restrained to restrict movement during sudden stop/starts.



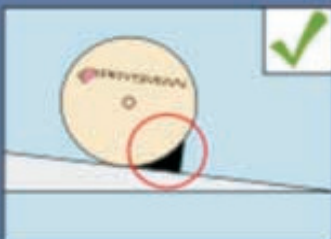
When securing drums for transit, do not place ropes or chains over cable as damage can occur to the outer insulation rendering the cable unserviceable.



Ensure cable sealing is intact so moisture cannot seep into cable. Report damage.



Avoid use of additional nails on drums or cable. Flange thicknesses vary and some customers prohibit their use.



When placing drums on an uneven surface be prepared to check drums against rolling and chock if required.



Do not roll cable drums from the back of a delivery truck to the ground as the resulting flange damage will be unacceptable to the customer as the cable will not be able to be rolled off the drum and the drum will need to be returned.